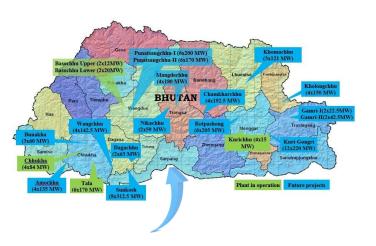
Our Capabilities

What we specialize in?





"By putting Ethics first, we assure that BHSL will continue to be a company that people will want to be a member, do business and invest in." - CEO, BHSL

### Please visit us!

### BHUTAN HYDROPOWER SERVICES LTD.

Post Box No. 164 (GPO: Gelephu)

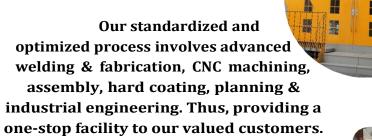
Jigmeling, Dekiling Gewog,

Sarpang: Bhutan Tel:+975-6-252778

www.bhsl.bt









We specialize in reclamation of hydro turbine components such as runners, speartips, nozzle liners, jet deflectors, wicket gates, seals, and other associated underwater components.



We can also fabricate, machine, and hard coat your precious components, to improve its life, quality, and performance and provide in-situ NDT services at your door for your convenience.



त्त्रुग न्त्र्य त्रेत त्र्युभ न्त्र्य त्र्या त्र्या क्ष्य क्ष्य



"Perseverance for Excellence"









- Assuring customer admiration

## WHO WE ARE

BHUTAN HYDROPOWER SERVICES LIMITED (BHSL) was incorporated on 23<sup>rd</sup> of October, 2012, under the Companies Act of the Kingdom of Bhutan 2000, as a Joint Venture between:

DRUK GREEN POWER CORPORATION LIMITED, a Royal Government of Bhutan undertaking and a company incorporated under the provisions of the Companies Act of Kingdom of Bhutan 2000 and ALSTOM, a company incorporated under the provi-

sions of the laws of France. BHSL has establisheda state-of-the-art One-Stop Hydropower Service Center (HSC) at Jigmeling, under





**Bhutan Hydropower Services Limited** 

Sarpang District in the Kingdom of Bhutan.

At BHSL, we specialize in reclamation of hydro runners and allied underwater components such as nozzles tips, deflectors, deflector shaft and liners, hub, guide vanes, wearing rings and face plates using advanced CNC machine tools & special equipment; MIG/TIG welding; and HVOF hard coating facility. We also carry out all kinds of machining and mechanical material testing jobs, with micro-structural examination. We also have a modern facility for repair and re-winding of electric motors. BHSL is connected via excellent domestic & international road network, and a domestic airport. BHSL offers one-stop services to the hydropower stations in Bhutan. Market also exists in the neighboring countries.

## Vision





Mission

"At BHSL, our mission is to happily serve and consistently delight our clients and stakeholders in the hydropower industry. We will pursue and steer the wheel of hydropower knowledge to enable ourselves and others to excel"

A key adoption in the Hydropower ServiceCenter is "Hydro manufacturing concept" (HMC) established by ALSTOM. HMC is based on the "Lean Concept" that streamlines process, improves efficiency, ensures high quality with low cost, reduces waste, and enhances health & safety of employees, that would ultimately enable to deliver fast, best quality, and affordable services to our customers.



BHSL employees with the Board of Directors

## E- initiatives

At BHSL, one of our core values is being greencentric; in our spirits and actions through our "Einitiatives" program. The E-initiatives Program was launched on 16th March, 2013, for care and support of the employees and stake- holders of BHSL. At BHSL, we are building a Company where employee's health & safety and environmental care are given topmost priority. We have successfully completed all project activities with "zero mandays" lost, arecord, we will continue to pursue.

CORPORATE SOCIAL RESPONSIBILITY



Today, BHSL boasts of its pursuit for a clean environment, health and safety (EHS) of its employees and stakeholders.



# **OUR MAIN MACHINES & EQUIPMENT**

#### **MACHINES SPECIFICATIONS**

**CNC Vertical Lathe** Machine

: Max turning diameter of 5m, table carrying capacity of 60 MT.

CNC Oxy-Fuel and Plasma Cutting Machines to 200 mm, and stain-

: To cut carbon steel up less steel up to 40 mm.

**CNC Horizontal Lathe** Machine

: Max length of 3,000 mm and max turning length of 1,100 mm, carrying capacity of 8 MT.

**CNC Large Boring** Machine

: Max movement permissible of 7 axes. can carry max. weight of

45 MT.

**CNC Small Boring** Machine

:Max movement permissible of 6 axes, can carry max weight of

20 MT.

: 2 to 200 HP.

**HVOF Hard Coating** System

: Hard coating of jobs with height up to 2,900 mm, Diameter 5,500

mm.

Motor Coil Winding Machine

Electric SR Furnace

: Stress Relieving of Carbon Steel and Stain-

less Steel Components with maximum heating capacity of 720 deg. C.

Shot Blasting Booth

: Blasting of metal surface by steel shots and grits through pressurized air.