

**BHUTAN HYDROPOWER SERVICES LIMITED**  
**“Perseverance for Excellence”**

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**Technician (Machine Operator)**

**Job description**

The Machine Operator shall be responsible to operate the CNC machines and carry out machining operation as per the machining process and engineering drawing. The Machine Operator shall also be responsible for attending autonomous maintenance of their respective machines amongst others.

**Duties and Responsibilities**

- ✓ Report to Shift Supervisor.
- ✓ Do machining as per the engineering process.
- ✓ Operate the machine as per Safe Operating Procedure.
- ✓ Perform setup of component to be machined as per engineering process.
- ✓ Maintain the proper records of any operation such as actual hours of all components.
- ✓ Recognize and ensure proper use of inserts, fixtures and tooling.
- ✓ Report any deviation during machining to the Shift Supervisors.
- ✓ Do autonomous maintenance of the CNC Machines.
- ✓ Ensure proper EHS & 5S at workplace.
- ✓ Any others that may be delegated to him/her as per the scope of the job/position.

**Key Skills and Competencies**

- ✓ Should be able to read and interpret drawings.
- ✓ Should have experience on machining process such as drilling, facing, milling, turning, threading etc.
- ✓ Should have basic knowledge and CNC programming.
- ✓ Should have basic knowledge on job setup.