Especially Upper (2x12MV) Prinstanagehin-1 (6x290 MV) Raisechin Lower (2x2MV) Mangdeckine (4x189 MV) BRUTAN (4x192 MW) Charakharchine (4x19 MV) Charakharchine (4x192 MW) Charakharchine (4x19 MW) Charakharchine (4



"By putting Ethics first, we assure that BHSL will continue to be a company that people will want to be a member, do business and invest in." - CEO, BHSL

Please visit us!

BHUTAN HYDROPOWER SERVICES LTD.

Post Box No. 164 (GPO: Gelephu)

Jigmeling, Dekiling Gewog,

Sarpang: Bhutan

Tel:+975-6-252778/785

Fax: +975-6-252779

www.bhsl.bt

Our Capabilities

Ultrasonic Testing

& Magnetic Particle
Inspection



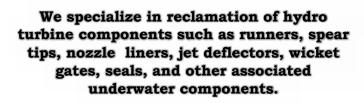
What we specialize in?





Repair & Rewinding of electric motors

Our standardized and optimized process involves advanced welding & fabrication, CNC machining, assembly, hard coating, planning & industrial engineering. Thus, providing a one-stop facility to our valued customers.



We can also fabricate, machine, and hard coat your precious components, to improve its life, quality, and performance and provide in-situ NDT services at your door for your convenience.









Reclamation of all types of hydro Runners and it's allied underwater components











ONE - STOP HYDROPOWER SERVICE CENTER

- Assuring customer admiration

BHUTAN HYDROPOWER SERVICES LIMITED (BHSL) was incorporated on 23rd of October, 2012, under the Companies Act of the Kingdom of Bhutan 2000, as a Joint Venture between:

DRUK GREEN POWER CORPORATION LIMITED, a Royal Government of Bhutan undertaking and a company incorporated under the provisions of the Companies Act of Kingdom of Bhutan 2000 and ALSTOM, a company incorporated under the provi-

sions of the laws of France. BHSL has established a state-of-the-art One-Stop Hydropower Service Center (HSC) at Jigmeling, under





Sarpang District in the Kingdom of Bhutan.

At BHSL, we specialize in reclamation of hydro runners and allied underwater components such as nozzles tips, deflectors, deflector shaft and liners, hub, guide vanes, wearing rings and face plates using advanced CNC machine tools & special equipment; MIG/TIG welding; and HVOF hard coating facility. We also carry out all kinds of machining and mechanical material testing jobs, with micro-structural examination. We also have a modern facility for repair and re-winding of electric motors. BHSL is connected via excellent domestic & international road network, and a domestic airport. BHSL offers one-stop services to the hydropower stations in Bhutan. Market also exists in the neighboring countries.

Vision





"At BHSL, our mission is to happily serve and consistently delight our clients and stakeholders in the hydropower industry. We will pursue and steer the wheel of hydropower knowledge to enable ourselves and others to excel"

A key adoption in the Hydropower Service Center is "Hydro manufacturing concept" (HMC) established by ALSTOM. HMC is based on the "Lean Concept" that streamlines process, improves efficiency, ensures high quality with low cost, reduces waste, and enhances health & safety of employees, that would ultimately enable to deliver fast, best quality, and affordable services to our customers.



E- initiatives

At BHSL, one of our core values is being green-centric; in our spirits and actions through our "E-initiatives" program. The E-initiatives Program was launched on 16th March, 2013, for care and support of the employees and stakeholders of BHSL. At BHSL, we are building a Company where employee's health & safety and environmental care are given the topmost priority. We have successfully completed all project activities with "zero man-days" lost, a record, we will continue to pursue.



Today, BHSL boasts of its pursuit for a clean environment, health and safety (EHS) of its employees and stakeholders.



MACHINES

CNC Vertical Lathe Machine

: Max turning diameter of 5m, table carrying capacity of 60 MT.

SPECIFICATIONS

CNC Oxy-Fuel and Plasma Cutting Machines to 200 mm, and stain-

: To cut carbon steel up less steel up to 40 mm.

CNC Horizontal Lathe Machine

: Max length of 3,000 mm and max turning length of 1,100 mm, carrying capacity of 8 MT.

CNC Large Boring Machine

: Max movement permissible of 7 axes, can carry max. weight of 45 MT.

CNC Small Boring Machine

:Max movement permissible of 6 axes, can carry max weight of

20 MT.

: 2 to 200 HP.

HVOF Hard Coating System

: Hard coating of jobs with height up to 2,900 mm, Diameter 5,500

mm.

Motor Coil Winding Machine

Electric SR Furnace

: Stress Relieving of

Carbon Steel and Stainless Steel Components with maximum heating capacity of 720 deg. C.

Shot Blasting Booth

: Blasting of metal surface by steel shots and grits through pressurized air.